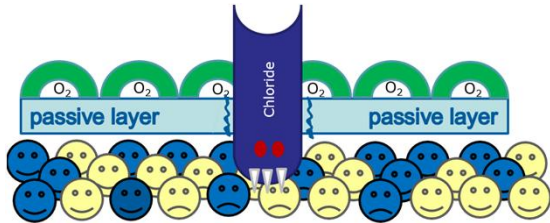


How to avoid pitting corrosion on surgical instruments

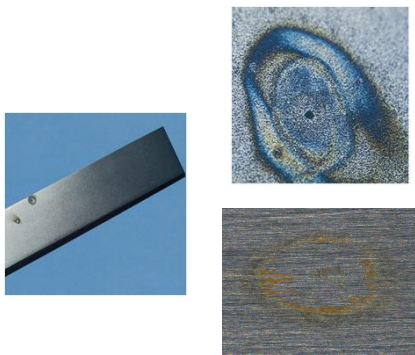
I. Haacke, D. Haase, M. Tschoerner, K. Wesemann

When does pitting corrosion occur?



Chloride penetrates the passive layer and can cause pitting corrosion in short time

What does pitting corrosion look like?



Self-acting pre-cleaning

Test plates soiled with 100µl heparinised reactivated sheep blood¹⁾, 30 min drying, spraying with the product, 2 hours drying, after this cleaning with a mildly alkaline enzymatic detergent (5 ml/l, 55°C, 5 min, deionised water)



Test plates

spraying

drying

cleaning

Where do chlorides come from?

- Drinking water
- Insufficient water treatment (deionised feed water) for the final rinse or for steam sterilisation
- Carry-over of regeneration salt particles from ion changers when softening water.
- Isotonic solution (i.e. physiological saline solution or drugs).
- Dried organic residues such as blood, saliva, sweat, etc.

Corrosion inhibitor

Test:

Material: steel 1.4034 (X46/Cr13)
saline solution (0.9% NaCl)

Conditions:

1: saline solution 0.1 ml/l

2: combination with 0.2 ml/l spray and 0.2 ml/l saline solution

After 6, 24 and 72 hours checking of the material for pitting corrosion



Instrument steel surface is protected from chloride induced corrosion by using an optimised enzymatic alkaline foam spray.

1) ISO/TS 15883-5:2005 - Washer-disinfectors - Part 5: Test soils and methods for demonstrating cleaning efficacy, Annex A